

## Description

# *[METHOD OF CORRECTING TRIAXIAL INDUCTION ARRAYS FOR BOREHOLE EFFECT]*

### BACKGROUND OF INVENTION

[0001] Field of the Invention

[0002] The invention relates generally to techniques for formation resistivity logging using induction tools. More particularly, the invention relates to methods and systems for correcting borehole effects in resistivity measurements obtained with induction tools that include transverse or triaxial arrays.

[0003] Background Art

[0004] Induction tools are used in the oil and gas industry to determine the resistivity of earth formations surrounding a borehole. Induction tools work by using a transmitting coil (transmitter) to set up an alternating magnetic field in the earth formations. This alternating magnetic field induces

eddy currents in the formations. One or more receiving coils (receivers), disposed at a distance from the transmitter, are used to detect the current flowing in the earth formation. The magnitudes of the received signals are proportional to the formation conductivity. Therefore, formation conductivities may be derived from the received signals.

[0005] However, heterogeneities in the formation complicate the derivation of formation conductivity from the received signals. The most prevalent complication that affects the derivation of formation conductivity from the received signals arises from the presence of conductive fluids in the borehole surrounding the induction instrument. This is referred to generally as the borehole effects. Often, the fluids in the borehole (drilling mud) are made very saline, thus conductive, as part of the drilling practice. The conductive drilling muds can contribute a significant proportion of the received signals and, therefore, should be carefully removed.

[0006] Recently, transverse induction instruments have been developed for investigating the resistivities of formations with anisotropy, dipping planes, faults, or fractures. These transverse induction instruments have transmitting and

receiving coils arranged such that the magnetic moments of the transmitter and/or receiver coils are perpendicular to the axis of the borehole. It is well known that the borehole effects of transverse coil arrangements are very large when the instrument is moved eccentrically in the borehole in the direction perpendicular to the coil magnetic moments. *See e.g., Moran and Gianzero, "Effects of Formation Anisotropy on Resistivity Logging Measurements," Geophysics, 44, 1266–1286 (1979).*

[0007] The cause of the eccentricity effect of transverse coils is disclosed in U.S. Patent No. 6,573,722, issued to Rosthal et al. This patent teaches a method for mitigating the eccentric borehole effects of an induction tool. Specifically, this patent discloses tool designs in which an induction tool includes a conductive member in its insulating sleeve or the induction tool includes a conductive tool body. These conductive parts greatly reduce the borehole effects of such an instrument, but does not remove all of the effects. Further correction would be necessary to completely remove the borehole effects of a transverse induction instrument.

[0008] U.S. Patent No. 5,041,975, issued to Minerbo et al. discloses a method for correcting borehole effects of array

induction instruments. This method uses the data from the 4 shortest arrays of an array induction tool, along with approximate measurements of the hole size and the borehole fluid conductivity, to solve for 2 parameters in a 4-parameter borehole-formation model. The model consists of a borehole having a radius  $r$  drilled in a homogeneous formation of conductivity  $\sigma_f$ . The borehole fluid has a conductivity  $\sigma_m$ , and the induction tool is located at a distance (standoff)  $s$  from the borehole wall. A fast forward model consists of a large table built from a number of cases over appropriate ranges of the 4 parameters. An inversion process minimizes the penalty function  $E$ , which is the sum of the squares of a weighted difference between the measured response and predicted response, as shown in Equation (1):

$$E\left(\overline{\mathcal{I}_f}\right)=\sum_{j=1}^J\frac{\left|\mathcal{I}_{max}^j-\mathcal{I}_{model}^j\left(\mathcal{I}_m,\overline{\mathcal{I}_f},r,s\right)\right|^2}{\mathcal{I}_f^j}.\tag{1}$$

In this equation Equation

is the modeled conductivity from the  $j$ -th array with the given parameters  $\sigma_m, \sigma_f, r$ , and  $s$ . When  $E$  is minimized, the associated parameters  $\sigma_m, \sigma_f, r$ , and  $s$  are used to compute the borehole correction for all the arrays.

[0009] While effective methods are available for correcting borehole effects for axial arrays, transverse array instruments present special problems. The sensitivity of induction arrays with moments perpendicular to the axis of the borehole to eccentricity is very different depending on whether the eccentricity is in the direction of the magnetic moment or perpendicular to the magnetic moment. U.S. Patent No. 6,556,015 issued to Omeragic et al. describes methods of

reducing the effect of the borehole on induction measurements with transverse coils through mechanical or electromagnetic rotation of the tool about its axis. However, there still exists a need for better methods for borehole effect corrections that can be used with transverse array instruments.

## **SUMMARY OF INVENTION**

[0010] One aspect of the invention relates to methods for modeling borehole effects of an induction tool having a plurality of arrays that include at least one transverse array. A method in accordance with one embodiment of the invention includes selecting a formation-borehole model having a set of parameters, wherein the set of parameters comprises a direction of tool eccentricity; determining initial values for the set of parameters; computing expected responses for a selected set of arrays from the plurality of arrays of the induction tool, wherein the computing is based on the formation-borehole model; comparing the expected responses with actual responses for the selected set of arrays; adjusting values of the set of parameters, if a difference between the expected responses and the actual responses is no less than a predetermined criterion; repeating the computing, the comparing, and the adjust-

ing, until the difference between the expected responses and the actual responses is less than the predetermined criterion; determining the borehole effects from final values of the set of parameters.

[0011] Another aspect of the invention relates to systems for borehole effects of an induction tool having a plurality of arrays that include at least one transverse array. A system in accordance with one embodiment of the invention includes a processor and a memory, wherein the memory stores a program having instructions for: selecting a formation-borehole model having a set of parameters, wherein the set of parameters comprises a direction of tool eccentricity; determining initial values for the set of parameters; computing expected responses for a selected set of arrays from the plurality of arrays of the induction tool, wherein the computing is based on the formation-borehole model; comparing the expected responses with actual responses for the selected set of arrays; adjusting values of the set of parameters, if a difference between the expected responses and the actual responses is no less than a predetermined criterion; repeating the computing, the comparing, and the adjusting, until the difference between the expected responses and the actual re-



sponses is less than the predetermined criterion; determining the borehole effects from final values of the set of parameters.

[0012] Other aspects and advantages of the invention will be apparent from the following description and the appended claims.

#### **BRIEF DESCRIPTION OF DRAWINGS**

[0013] FIGs. 1a and 1b, respectively, illustrate tool eccentricity of a transverse array and the asymmetric current distribution that causes the undesired borehole effects.

[0014] FIG. 2 shows a comparison of the eccentricity effects in two different directions of a transverse induction array in an insulating sleeve.

[0015] FIG. 3 shows residual eccentricity effects in two different directions of a transverse induction array on a conducting mandrel.

[0016] FIG. 4 illustrates a layout of a triaxial induction array showing the tool coordinate system.

[0017] FIG. 5 shows residual eccentricity effects of cross-couplings of a triaxial induction tool.

[0018] FIG. 6 shows a parametric model for borehole effect correction of a triaxial induction array in accordance with one embodiment of the invention.

- [0019] FIG. 7 shows a multi-array triaxial induction tool having a triaxial transmitter, 3 axial receiver arrays, and 6 triaxial receiver arrays.
- [0020] FIG. 8 shows a method for borehole correction in accordance with one embodiment of the invention.
- [0021] FIGs. 9a, 9b, and 9c illustrate the application of a method of the invention for correcting borehole effects.
- [0022] FIG. 10 illustrates a prior art computer that may be used with embodiments of the invention.

#### **DETAILED DESCRIPTION**

- [0023] Embodiments of the invention relate to methods and systems for correcting borehole effects in induction tools having transverse or triaxial antennas. Methods of the invention are applicable to both induction tools and propagation tools. Because the distinction between an induction tool and a propagation tool is not germane to this invention, the term "induction tool" is used in this description to include both the induction and propagation tools. Similarly, borehole effects and tool eccentricity effects (or eccentricity effects) are used interchangeably in this description because the distinction between them is not germane. One of ordinary skill would appreciate that conductivity is an inverse of the resistivity, and, therefore, any

reference to "conductivity" in this description is intended to include its inverse, the "resistivity," and vice versa.

[0024] As noted above, induction arrays with magnetic moments perpendicular (i.e., transverse) to the axis of the borehole are more sensitive to the borehole effects. In addition, the sensitivity of a transverse coil to eccentricity is very different depending on whether the eccentricity is in the direction of the magnetic moment or perpendicular to the magnetic moment. In this description, a transverse array is used in a broad sense to include any array having a transverse component in its magnetic moment. For example, an array having a tilted coil (i.e., a coil not parallel or perpendicular to the axis of the tool) will have a transverse component in its magnetic moment and, therefore, may be referred to as a transverse array in this description. Similarly, a triaxial array is a subset of a transverse array.

[0025] FIG. 1a illustrates that a logging tool may have its transverse or tilted magnetic dipole (TMD) antenna located at the center (shown as 20) of the borehole 13 or eccentric in a parallel direction (shown as 22) or a perpendicular direction (shown as 21). The parallel or perpendicular direction is with respect to the direction of the magnetic dipole

of the antenna. Parallel eccentricity 22 produces eddy currents up and down the borehole. However, due to the symmetry, no net current flows up or down the borehole. Thus, a tool having its TMD antenna eccentric in the parallel direction 22 does not produce undesired effects more than a tool having its TMD antenna perfectly at the center of the borehole 20 does. In contrast, a tool having its TMD antenna eccentric in the perpendicular direction 21 induces eddy currents to flow up and down the borehole, but without the symmetry to cancel out the up and down currents. As a result, perpendicular eccentricity 21 gives rise to significant borehole currents 23, as shown in FIG. 1b. The current flow in the formation is also asymmetric in this case. The asymmetric current distribution produces a strong signal in a receiver 24 disposed on the resistivity instrument 10.

[0026] The perpendicular eccentricity 21 and parallel eccentricity 22 shown in FIG. 1a illustrate the extremes of tool displacements from the center of the borehole 20. In a typical case, the eccentricity would likely lie between these two extremes, i.e., eccentricity in a direction that is a combination of both the x and y directions.

[0027] FIG. 2 shows that the eccentricity effects of an induction

tool. The curves shown are for a tool having an insulating sleeve disposed in a 7.9" diameter borehole. The conductivity of the mud ( $\sigma_m$ ) is 5.1 S/m and the conductivity of the formation ( $\sigma_f$ ) is 0.061 S/m. As shown, curve  $xx$  represents eccentricing of the tool in the  $x$ -direction (the direction of the magnetic moment). This situation is shown as 22 in FIG. 1a. As noted above, eccentricing in the direction parallel with the direction of the magnetic moment produces minimal borehole effects, Thus, curve  $xx$  is essentially flat as a function of the eccentricity. In contrast, curve  $yy$ , which depicts eccentricing in the direction perpendicular to the direction of the magnetic moment (shown as 21 in FIG. 1a), is very sensitive to the eccentricing distances. As shown in FIG. 2, the eccentricing effects in the direction perpendicular to the direction of the magnetic moment of the coil (curve  $yy$ ) can be up to two orders of magnitude stronger than that in the direction parallel with the magnetic moment (curve  $xx$ ).

[0028] The unusual sensitivity to the eccentricity in the direction perpendicular to the magnetic moment can be reduced by inclusion of a conductive member in the insulating sleeve, as disclosed in U.S. Patent No. 6,573,722 issued to Rosenthal, et al. However, inclusion of a conductive member in

the insulating sleeve does not completely eliminate the differential effects. As shown in FIG. 3, the eccentric effects in the direction perpendicular to the direction of the magnetic moment (curve  $yy$ ) are still more significant than the eccentricity effects in the direction parallel with the direction of the magnetic moment (curve  $xx$ ), although they are on the same order of magnitude. The curves shown in FIG. 3 are for a tool having a conductive mandrel disposed in a 7.9" diameter borehole. The conductivity of the mud ( $\sigma_m$ ) is 5.1 S/m and the conductivity of the formation ( $\sigma_f$ ) is 0.061 S/m.

[0029] The most common arrangement for an induction tool having transverse coils is a fully triaxial array, as shown in FIG. 4. FIG. 4 shows that the triaxial array consists of a triad of transmitters mounted orthogonally and a triad of receivers at a spacing  $L_m$  mounted in substantially the same orthogonal directions as the transmitter coils. In FIG. 4, the triad transmitters are shown as having magnetic moments,  $M_x^T$ ,  $M_y^T$ ,  $M_z^T$ , while the triad receivers are shown as having magnetic moments,  $M_x^M$ ,  $M_y^M$ ,  $M_z^M$ . Such an arrangement is called a two-triad array. Such an array is not useful in an actual logging operation because the direct couplings between the  $i$ -th transmitter and the

$i$ -th receiver ( $i = 1, 2, 3$ ) are much larger than any signal from the formation. The adverse effects from the mutual couplings can be mitigated, in a way similar to a conventional axial induction array, by mounting a triad of orthogonal receivers between the main receiver triad and the transmitter triad. This additional triad is referred to as a balancing triad (or a bucking triad). In FIG. 4, the balancing triad is shown at a distance  $L_B$  from the transmitter triad, as having magnetic moments  $M_x^B, M_y^B, M_z^B$ . The number of turns in each coil of a balancing triad is adjusted so that, in air, the sum of the voltages detected by the main and balancing triads is zero. That is,

$$V_m' + V_b' = 0, \quad (2)$$

where

$$V_m^i$$

is the voltage induced in the  $i$ -th main receiver by the  $i$ -th transmitter, and



$V_b^i$

is the voltage induced on the  $i$ -th balancing receiver by the same  $i$ -th transmitter.

[0030] The array shown in FIG. 4 produces nine couplings. The voltages can be considered as a matrix  $V$ :

$$\mathbf{V} = \begin{bmatrix} V_{xx} & V_{xy} & V_{xz} \\ V_{yx} & V_{yy} & V_{yz} \\ V_{zx} & V_{zy} & V_{zz} \end{bmatrix}, \quad (3)$$

where  $V_{ij}$  is the voltage detected by the  $j$ -th receiver from energizing the  $i$ -th transmitter. Depending on the directions of eccentricity, each or some of these couplings may have associated eccentricity effects (borehole effects) that would need to be corrected.

[0031] As an example, FIG. 5 shows the eccentricity effects of the  $xz$ ,  $zx$ ,  $yz$ , and  $zy$  couplings. The curves shown are for a tool having a conductive sonde body, disposed in a 7.9" diameter borehole, and eccentric in the  $x$  direction. The conductivity of the mud ( $\sigma_m$ ) is 5.1 S/m and the conductivity of the formation ( $\sigma_f$ ) is 0.061 S/m. When the tool is displaced along the  $x$  direction in a circular cylindrical

borehole, there are only five non-zero couplings, i.e., the matrix  $V$  has the form

$$V = \begin{bmatrix} V_{xx} & 0 & V_{xz} \\ 0 & V_{yy} & 0 \\ V_{zx} & 0 & V_{zz} \end{bmatrix} \quad (4)$$

[0032] Among the four couplings shown in FIG. 5, only  $xz$  and  $zx$  couplings are influenced by the borehole effects, because  $yz$  and  $zy$  couplings produce substantially zero signals, as illustrated in Equation (4). On the other hand, if the eccentricity is in the  $y$  direction, then the  $yz$  and  $zy$  couplings will have substantial borehole effects, while  $xz$  and  $zx$  couplings will have no borehole effects. In practice, the tool is likely eccentric in a direction that is a combination of the  $x$  and  $y$  directions. Therefore, these four couplings are likely all influenced by the borehole effects. The

relative magnitudes of the borehole effects among these four couplings depend on the actual eccentricing direction. Therefore, it should be possible to derive the eccentricing direction of the tool from the borehole effects in these four couplings. A method for deriving the eccentricing direction from these measurements will be described later. In addition, these couplings may be included in an inversion process to enable more sensitive determination of the eccentricing direction.

[0033] The borehole/eccentricity effect of each coupling of a tri-axial array can be described as a parametric model in a similar manner to the axial coils described above. However, the model for the triaxial arrays will have additional parameters. First, because the borehole effects depend on the direction of tool eccentricing, the model should include the standoff and its direction relative to the tool  $x$ -axis (or  $y$ -axis). In addition, the transverse arrays are sensitive to formation anisotropy. Therefore, according to some embodiments of the invention, the formation conductivity in the model may include anisotropic components. In this case, the formation-borehole model for calibrating a triaxial array includes six parameters:  $\sigma_m, \sigma_{fh}, \sigma_{fh}, r, s$ , and the eccentricing direction  $\phi$ . A formation-bore-

hole model including these six parameters are illustrated in FIG. 6. One of ordinary skill in the art would appreciate that a formation model for use in the calibration of a tri-axial array may include more or less than six parameters. For example, a formation-borehole model for calibrating a triaxial array may further include dipping angles, if the formation includes dipping planes or the borehole is a deviated hole. Similarly, the formation-borehole model for calibrating a triaxial array may include five parameters:  $\mu_m$ ,  $\mu_f$ ,  $r$ ,  $s$ , and the eccentricity direction  $\phi$ — if the formation is isotropic.

[0034] A preferred triaxial induction tool may include a triaxial transmitter, several axial receiver arrays, and at least one triaxial receiver array. For example, FIG. 7 illustrates one embodiment of a triaxial induction tool having a triaxial transmitter, 3 axial receiver arrays, and 6 triaxial receiver arrays. The data from each of the 3 axial arrays include the following couplings:

$$\begin{bmatrix} \bar{V}_{xc} \\ \bar{V}_{yc} \\ \bar{V}_{zc} \end{bmatrix} \quad (5)$$

Each of the triaxial arrays on a tool shown in FIG. 7 has 9 couplings as shown in Equation (6).

$$\begin{bmatrix} V_{xx} & V_{xy} & V_{xz} \\ V_{yx} & V_{yy} & V_{yz} \\ V_{zx} & V_{zy} & V_{zz} \end{bmatrix} \quad (6)$$

Each or some of these couplings may include borehole/ eccentricity effects, which would need to be removed before deriving formation resistivity from these measurements.

[0035] As noted above, a method for correcting borehole effects for an axial array is disclosed in U.S. Patent No. 5,041,975 issued to Minerbo and Miles. This patent is assigned to the assignee of the present invention and is incorporated by reference in its entirety. According to the method disclosed in this patent, a formation model includes four parameters: mud conductivity ( $\sigma_m$ ), borehole radius ( $r$ ), standoff distance ( $s$ ), and the formation conductivity ( $\sigma_f$ ).

Often, the mud conductivity ( $\sigma_m$ ) and the standoff ( $s$ ) are known. According to a method disclosed in this patent, measurements from the four shortest arrays are used in an inversion process to derive the parameters of the formation model.

[0036] If this method is extended to a triaxial tool shown in FIG. 7, data from the 4 shortest arrays may be used to solve for borehole parameters. Alternatively, data from other couplings may be selected for inclusion in the computation based on desired properties. For example, the  $xz$  and  $yz$  couplings are quite directional, and, therefore, their inclusion in an inversion scheme can provide useful information for determining the direction of eccentricity ( $\phi$ ). A method for determining the direction of eccentricity ( $\phi$ ) will be described later. Similarly, the  $xx$  and  $yy$  couplings have good sensitivity to the vertical conductivity ( $\sigma_{fv}$ ) and, therefore, they may be included in the inversion to provide a better estimate of the vertical conductivity ( $\sigma_{fv}$ ).

[0037] FIG. 8 shows a method 80 in accordance with one embodiment of the invention. First, a formation-borehole model (e.g., that shown in FIG. 6) is selected and the initial estimates of the parameters are determined (step 81). Some of the parameters may be known from other measure-



ments. For example, the mud conductivity ( $\sigma_m$ ) may be obtained from a mud sensor, and the borehole radius ( $r$ ) may be obtained from caliper measurements.

[0038] The method then computes array responses in the selected formation-borehole model (step 82). The computation may be a direct solution of Maxwell's equations in this model, or it may be a table built from such a solution. A table would be built to include a sufficient range of all 6 parameters. In addition, interpolation techniques, such as the Akima interpolation, may be used to estimate responses that fall between discrete parameter values. Reference is made to the paper by Hiroshi Akima: "*Bivariate Interpolation and Smooth Surface Fitting Based on Local Procedures*," (Algorithm 474), Commun. ACM 17(1): 26-31 (1974).

[0039] An inversion technique is then used to compare and match the computed results with the experimental results (step 83). This step may use any inversion technique known in the art. The inversion finds a match between the computed responses and the actual tool responses by looking for parameters in the formation-borehole model that produce a minimum in the penalty function  $E_T$  or reduce the penalty function  $E_T$  below a selected criterion ( $\epsilon$ ).

Various penalty functions may be used for this purpose. Equation (7) shows a least square penalty function that may be used with embodiments of the invention.

$$E_T(\overline{\sigma_{fh}}, \overline{\sigma_{fs}}) = \sum_{j=1}^4 \sum_{i=1}^N \frac{|\sigma_{meds}^i - \sigma_{model}^i(\overline{\sigma_m}, \overline{\sigma_{fh}}, \overline{\sigma_{fs}}, r, s, \alpha, \beta)|^2}{e^{ij}}, \quad (7)$$

where  $E_T$  is the triaxial penalty function,  $\sigma_m$  is the borehole (mud) conductivity;  $\sigma_{fv}$  and  $\sigma_{fh}$  are the vertical and horizontal conductivities of the formation, respectively;  $r$  is the borehole radius;  $s$  is the standoff;  $\alpha$  is the eccentricing direction relative to the tool coordinate system;  $i$  is the index for the directional couplings; and  $j$  is the index for the arrays.  $e^{ij}$  is the weight appropriate for each coupling.  $N$  is either 3 or 9, depending on whether the receiver is axial or triaxial. Note that the penalty function  $E_T$  in

Equation (7) sums over 4 arrays ( $j = 1 - 4$ ), because data from 4 shortest arrays are used. One of ordinary skill in the art would appreciate that the precise number of summation depends on the measurement data used. As noted above, the hole size (i.e., borehole radius,  $r$ ) and borehole (mud) conductivity ( $\sigma_m$ ) can be measured independently. For example, the borehole radius ( $r$ ) may be determined using a caliper and the mud conductivity ( $\sigma_m$ ) determined with a mud resistivity sensor. The other four variables ( $\sigma_{fh}$ ,  $\rho_{fh}$ ,  $s$ , and  $\sigma$ ) can then be determined using the inversion technique and the data from the 4 shortest arrays.

[0040] The inversion process optimizes the parameters to produce a minimum penalty function  $E_T$  or to produce a penalty function  $E_T$  below a selected criterion ( $\epsilon$ ). The optimization process (step 87) is iterative: if the penalty function  $E_T$  is not below the selected criterion  $\epsilon$ , then the parameters are adjusted (step 84); the responses of the forward model is re-computed (step 82); and the computed responses are compared with the determined responses (step 83). These steps (84, 82, 83) are repeated until the penalty function  $E_T$  is at a minimum or is below the selected criterion  $\epsilon$ .

[0041] Once the penalty function  $E_T$  is at a minimum or is below

the selected criterion  $\epsilon$ , then the estimated (optimized) parameters may be output and used to correct borehole effects in other arrays (step 85). Specifically, the optimized borehole parameters are used to compute borehole effects (in terms of conductivity) for each coupling in the remaining arrays. Then, the borehole effects are subtracted from the actual measurements (or conductivity derived from these measurements) from each of these couplings/arrays to yield the corrected measurements (or conductivities).

[0042] These optimized parameters may also be used to compute other parameters, such as tool standoffs in the x and y directions (step 86).

[0043] FIG. 8 illustrates a method in accordance with one embodiment of the invention. One of ordinary skill in the art would appreciate that modifications of this method are possible without departing from the scope of the invention. For example, other penalty functions may be used. In addition, more or fewer parameters may be determined from other measurements and used in the computation described above. For example, the direction (angle  $\alpha$ ) of tool eccentricity may be determined from the measurement data, which will be described later, and used in the

computation to reduce the number of parameters to be estimated from the inversion.

[0044] Application of a method (shown in FIG. 8) in accordance with one embodiment of the invention is illustrated in FIG. 9. This example is based on an isotropic formation, i.e.,  $\sigma_{fv} = \sigma_{fh}$ . The graphs shown are receiver responses for a series of formation-borehole models with varying  $\sigma_{fh}$  and  $\sigma_m$ . FIG. 9a shows the expected homogeneous formation responses of an array in a 5.0 inch borehole. The tool standoff is 0.125 inch and the direction of the eccentering is 67.5° from the x-direction. FIG. 9b shows actual tool responses of this array in the borehole under the same conditions. A comparison between FIG. 9a and FIG. 9b shows that borehole effects are quite significant when the mud is conductive. FIG. 9c shows the corrected tool responses obtained by correcting the borehole effects in the responses shown in FIG. 9b. The borehole effect correction was performed using a method similar to that shown in FIG. 8, except that the formation model is isotropic ( $\sigma_{fv} = \sigma_{fh}$ ). The corrected data shown in FIG. 9c is substantially the same as the expected responses for the homogeneous formation shown in FIG. 9a, attesting to the effectiveness of the borehole effect correction in accordance

with embodiments of the invention.

[0045] As noted above, the tool eccentricity angle  $\alpha$  may be independently determined, leaving only three unknowns to be determined in Equation (7). The direction of the displacement of the tool in the borehole can be determined from the measured triaxial data as follows. The matrix of voltages in Equation (3) can be converted into apparent conductivities:

$$\bar{\sigma}_{app} = \begin{bmatrix} \sigma_{xx} & \sigma_{xy} & \sigma_{xz} \\ \sigma_{yx} & \sigma_{yy} & \sigma_{yz} \\ \sigma_{zx} & \sigma_{zy} & \sigma_{zz} \end{bmatrix} \quad (8)$$

by dividing the voltages  $V_{ij}$  with the sensitivity factors  $K_{ij}$ , i. e.,

$$\sigma_{ij} = V_{ij} / K_{ij}$$

. The diagonal sensitivity factors  $K_{xx}$ ,  $K_{yy}$ ,  $K_{zz}$  are chosen so that, in a homogeneous isotropic medium with a low conductivity, the diagonal conductivities  $\sigma_{xx} = \sigma_{yy} = \sigma_{zz} = \sigma_{\text{hom}}$ , where  $\sigma_{\text{hom}}$  is the conductivity of the homogeneous formation, i.e.,

$$\overline{\sigma}_{\text{appx}} = \begin{bmatrix} \sigma_{\text{hom}} & 0 & 0 \\ 0 & \sigma_{\text{hom}} & 0 \\ 0 & 0 & \sigma_{\text{hom}} \end{bmatrix}. \quad (9)$$

[0046] Similarly, the off-diagonal sensitivity factors may be chosen to simplify rotation transformations, for example,  $K_{yx} = K_{xy}$  and  $K_{xx} = K_{yy}$ . For the special case of a rotation around the  $z$  axis, the rotation matrix is



$$R = \begin{bmatrix} \cos \varphi & -\sin \varphi & 0 \\ \sin \varphi & \cos \varphi & 0 \\ 0 & 0 & 1 \end{bmatrix} \quad (10)$$

where  $\varphi$  is the rotation angle. The effect of this rotation on the apparent conductivity matrix may be written as:

$$\overline{\sigma}_{\text{app}} = R \overline{\sigma}_{\text{app}} R^T. \quad (11)$$

[0047] When the tool is eccentric in the  $x$  direction in a circular borehole, the apparent conductivity matrix has five non-zero components that can be computed by modeling:

$$\overline{\sigma}_{\text{appt}} = \begin{bmatrix} \sigma_{xx} & 0 & \sigma_{xt} \\ 0 & \sigma_{yy} & 0 \\ \sigma_{tx} & 0 & \sigma_{tt} \end{bmatrix}. \quad (12)$$

[0048] In the rotated coordinate system, this becomes:

$$\begin{aligned} \overline{\sigma}_{\text{app}} &= R \begin{bmatrix} \sigma_{xx} & 0 & \sigma_{xx} \\ 0 & \sigma_{yy} & 0 \\ \sigma_{xx} & 0 & \sigma_{xx} \end{bmatrix} R^T = \\ & \begin{bmatrix} \sigma_{xx} \cos^2 \phi + \sigma_{yy} \sin^2 \phi & (\sigma_{xx} - \sigma_{yy}) \sin \phi \cos \phi & \sigma_{xx} \cos \phi \\ (\sigma_{xx} - \sigma_{yy}) \sin \phi \cos \phi & \sigma_{xx} \sin^2 \phi + \sigma_{yy} \cos^2 \phi & \sigma_{xx} \sin \phi \\ \sigma_{xx} \cos \phi & \sigma_{xx} \sin \phi & \sigma_{xx} \end{bmatrix}. \end{aligned} \quad (13)$$

[0049] Estimates of the angle  $\phi$  can be obtained by comparing the matrix of measurements from each triaxial receiver pair to the theoretical matrix in Equation (13). For example, comparison between  $\sigma_{xz}$  and  $\sigma_{yz}$  gives:

$$\phi_{\mathbf{z}}^{\mathbf{d}} = -\arctan\left(\frac{\sigma_{yz}}{\sigma_{zx}}\right). \quad (14)$$

Similarly, comparison between  $\phi_{\mathbf{z}\mathbf{x}}$  and  $\phi_{\mathbf{z}\mathbf{y}}$  gives:

$$\phi_0^d = -\arctan\left(\frac{\sigma_{xy}}{\sigma_{xx}}\right) \quad (15)$$

[0050] Note that measured conductivity components are used in Equations (14–15). Other estimates can be obtained from  $\sigma_{xx}$ ,  $\sigma_{xy}$ ,  $\sigma_{yx}$ , and  $\sigma_{yy}$ , in a similar fashion:

$$\phi_{\pm}^{\prime} = \arctan \left\{ \frac{\sigma_{xx} - \sigma_{yy} \pm \sqrt{\left(\sigma_{xx} - \sigma_{yy}\right)^2 + 4 \sigma_{xy} \sigma_{yz}}}{2 \sigma_{xy}} \right\}, \quad (16)$$

and

$$\phi_{\theta}^{\pm} = \arctan \left( \frac{\sigma_{xx} - \sigma_{yy} \pm \sqrt{(\sigma_{xx} - \sigma_{yy})^2 + 4\sigma_{xy}\sigma_{yz}}}{2\sigma_{yz}} \right) \quad (17)$$

[0051] *[0001]* Equations (16) and (17) give four angles, but only two of these are physically distinct. Note that  $\phi$  in Equations (10, 13–17) is the same as  $\phi$  in Figure (6). To take into account data from several triaxial receiver pairs, a least squares minimization may be performed on all  $\phi_i$  values obtained in Equations (14–17) to determine the angle  $\phi$ . After the angle  $\phi$  is determined, the borehole corrections may then be applied to the data using the computed values in Equation (12). The corrected matrix of apparent conductivities is then rotated back to the original tool coordinates, as follows:



$$\overline{\overline{\sigma}}_{corr} = R^T \overline{\overline{\sigma}}'_{corr} R. \quad (18)$$

[0052] Some embodiments of the invention relate to systems for performing the above-described methods for correcting borehole effects in triaxial arrays. A system in accordance with embodiments of the invention may be implemented on a stand alone computer or a downhole computer that is included on a tool. FIG. 10 shows a general purpose computer that may be used with embodiments of the invention.

[0053] As shown in Fig. 10, a general computer system may include a main unit 160, a display 162 and input devices such as a keyboard 168 and a mouse. The main unit 160 may include a central processor unit 164, a permanent

memory (e.g., a hard disk) 163 and a random access memory 166. The memory 163 may include a program that includes instructions for performing the methods of the invention. A program may be embodied on any computer retrievable medium, such as a hard disk, a diskette, a CD-ROM, or any other medium known or yet to be developed. The programming may be accomplished with any programming language and the instructions may be in a form of a source codes that may need compilation before the computer can execute the instructions or in a compiled (binary) or semi-compiled codes. The precise form and medium the program is on are not germane to the invention and should not limit the scope of the invention.

[0054] While the invention has been described with respect to a limited number of embodiments, those skilled in the art, having benefit of this disclosure, will appreciate that other embodiments can be devised which do not depart from the scope of the invention as disclosed herein. Accordingly, the scope of the invention should be limited only by the attached claims.